

SET UP PROCEDURES FOR THE TRC 1000

Model HC4-FS

1. Place *cutter* on a flat table.
2. Route footswitch to a safe comfortable place on the floor
3. Next hook up the *air regulator* to your air supply and set the pressure at 35 PSI.
4. Plug the power cord into a 110V outlet.

START UP PROCEDURES

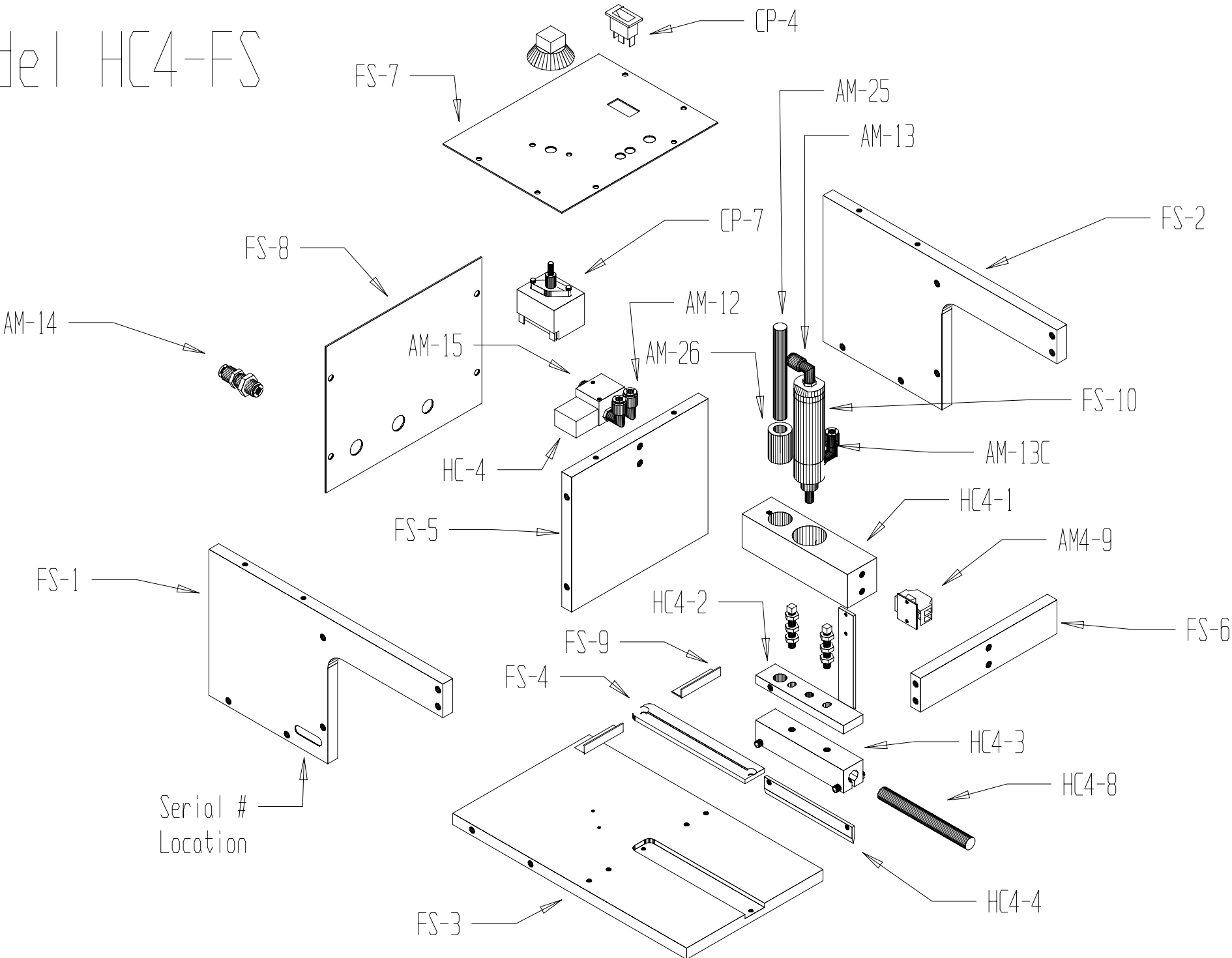
1. Turn *master switch* to **ON** position
2. Set the *temperature control knob* to 3 - 3.5 and allow 10 - 15 min. for the knife to heat up.

NEVER ALLOW THE KNIFE TO BECOME RED HOT AS THIS MAY CAUSE THE WEBBING TO CATCH ON FIRE.

Use just enough heat to cut the webbing and to keep the *knife blade* burned clean. You will have to experiment with the webbing you are using to find the exact temperature that works best.

3. Pull material across cutting plate. **KEEPING HANDS CLEAR OF KNIFE!**
4. Depress footswitch until knife passes through material.
5. When you are through with the *machine* turn the *Temperature control* to **OFF** and switch the *Master Switch* **OFF**.

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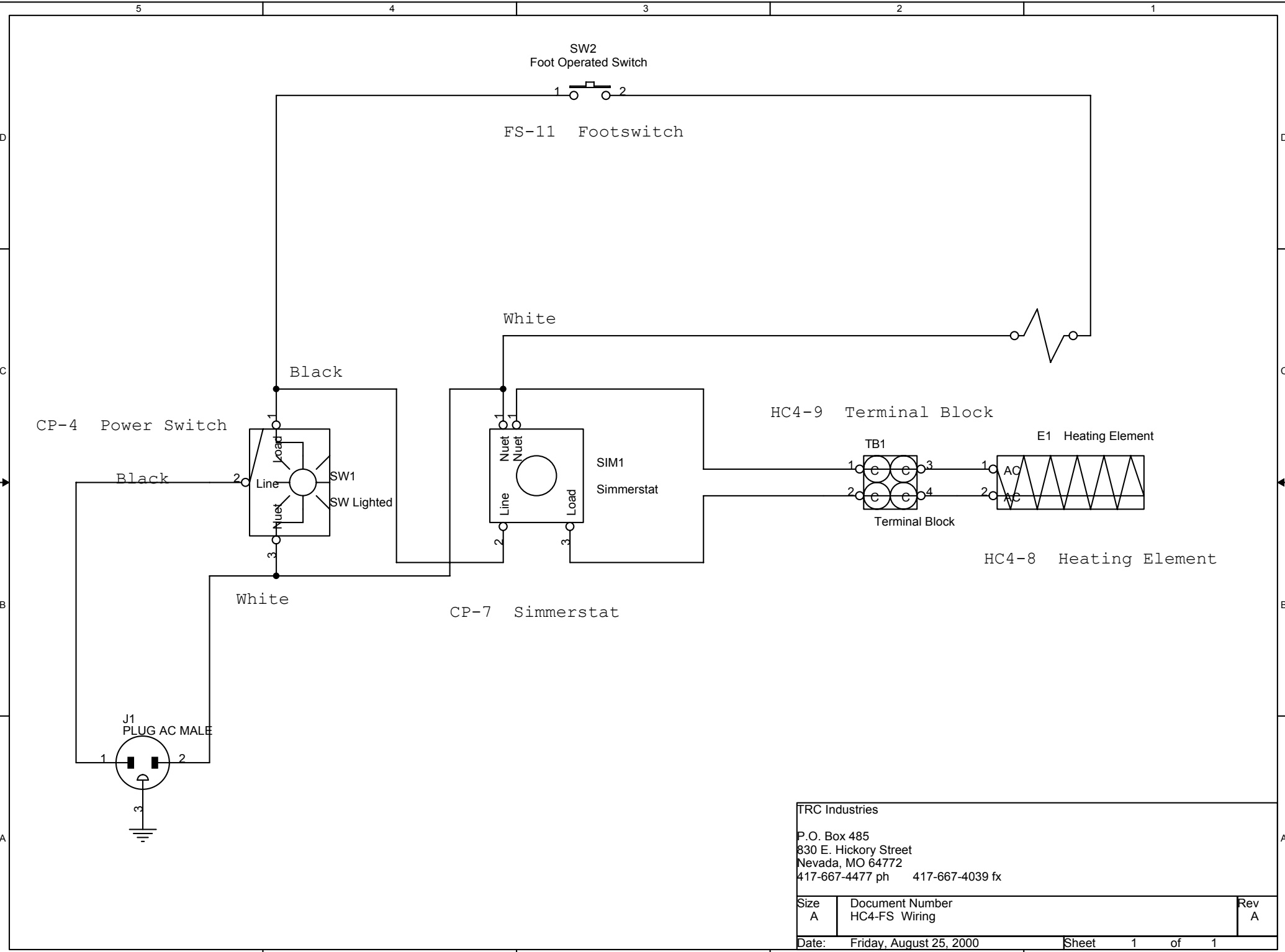
Periodic Maintenance

Proper operation of your *TRC-1000* can be maintained by periodic cleaning, lubrication and adjustment of the *Cutting Unit*.

Linear Shafts/Bushings and *Air Cylinder shafts* should be kept clean of dust, lint and other foreign substances. These points should also be lubricated periodically with a light weight oil, such as sewing machine oil.

The Cutting Blade and Groove on the Cutting Plate should be scraped clean.

Periodically check all *screws* for loosening.



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Size A	Document Number HC4-FS Wiring	Rev A
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Date: Friday, August 25, 2000 Sheet 1 of 1

TRC Industries

Factory Warranty Registration Card

Company Name _____
Address _____
City, ST, Zip _____

Phone _____ Email Address _____
Fax _____ Website _____
Contact Person _____

Date Purchased _____ Dealer Name _____
P.O. # _____ Address _____
Model _____ City, ST, Zip _____
Serial # _____
Phone _____
Fax _____
Salesman _____

Mail to:
TRC Industries
P.O. Box 485
Nevada, MO 64772

or Fax to 417-667-4039

Atten: Jon

Please visit our Page on the Internet at
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